

U S APPLICATION NO (If known, see 37 CFR 1.5)

10/048128

PRIORITY DATE CLAIMED
July 7, 1999

Voice Coil Actuator with Proportional Response

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. ☐ This is an express request to begin national examination procedures (35 U.S.C. 371(f)). The submission must include items (5), (6), (9) and (21) indicated below.
4. ☐ The US has been elected by the expiration of 19 months from the priority date (Article 31).
5. ☒ A copy of the International Application as filed (35 U.S.C. 371(c)(2))
 - a. ☐ is attached hereto (required only if not communicated by the International Bureau).
 - b. ☒ has been communicated by the International Bureau.
 - c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US).
6. ☒ An English language translation of the International Application as filed (35 U.S.C. 371(c)(2)).
 - a. ☐ is attached hereto.
 - b. ☒ has been previously submitted under 35 U.S.C. 154(d)(4).
7. ☒ Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))
 - a. ☐ are attached hereto (required only if not communicated by the International Bureau).
 - b. ☐ have been communicated by the International Bureau.
 - c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
 - d. ☒ have not been made and will not be made.
8. ☐ An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371 (c)(3)).
9. ☐ An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
10. ☐ An English language translation of the annexes of the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

Items 11 to 20 below concern document(s) or information included:

11. ☐ An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
12. ☐ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13. ☒ A FIRST preliminary amendment.
14. ☐ A SECOND or SUBSEQUENT preliminary amendment.
15. ☐ A substitute specification.
16. ☐ A change of power of attorney and/or address letter.
17. ☐ A computer-readable form of the sequence listing in accordance with PCT Rule 13ter.2 and 35 U.S.C. 1.821 - 1.825.
18. ☐ A second copy of the published international application under 35 U.S.C. 154(d)(4).
19. ☐ A second copy of the English language translation of the international application under 35 U.S.C. 154(d)(4).
20. ☐ Other items or information:

21. ☒ The following fees are submitted:

BASIC NATIONAL FEE (37 CFR 1.492 (a) (1) - (5)):

Neither international preliminary examination fee (37 CFR 1.482)

International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO	\$890.00
---	----------

International preliminary examination fee (37 CFR 1.482) not paid to USPTO
but international search fee (37 CFR 1.445(a)(2)) paid to USPTO \$740.00

International preliminary examination fee (37 CFR 1.482) paid to USPTO
but all claims did not satisfy provisions of PCT Article 33(1)-(4) \$710.00

International preliminary examination fee (37 CFR 1.482) paid to USPTO
and all claims satisfied provisions of PCT Article 33(1)-(4) \$100.00

ENTER APPROPRIATE BASIC FEE AMOUNT =

CALCULATIONS PTO USE ONLY

Surcharge of **\$130.00** for furnishing the oath or declaration later than ☐ 20 ☒ 30 months from the earliest claimed priority date (37 CFR 1.492(e)).

CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE
Total claims	19 - 20 =	0	x \$18.00

Independent claims	1 - 3 =	0	x \$84.00
--------------------	---------	---	-----------

MULTIPLE DEPENDENT CLAIM(S) (if applicable)	<input type="checkbox"/>	+ \$280.00
---	--------------------------	------------

TOTAL OF ABOVE CALCULATIONS	=	\$	840.00
------------------------------------	---	----	--------

<input checked="" type="checkbox"/> Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced by 1/2.	+	\$	(420.00)
---	---	----	----------

SUBTOTAL	=	\$	420.00
-----------------	---	----	--------

Processing fee of **\$130.00** for furnishing the English translation later than ☐ 20 ☐ 30 months from the earliest claimed priority date (37 CFR 1.492(f)).

TOTAL NATIONAL FEE	=	\$	420.00
---------------------------	---	----	--------

Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). **\$40.00** per property +

TOTAL FEES ENCLOSED	=	\$	420.00
----------------------------	---	----	--------

Amount to be refunded:	\$
------------------------	----

charged:	\$
----------	----

- a. ☐ A check in the amount of \$ _____ to cover the above fees is enclosed.
- b. ☒ Please charge my Deposit Account No. 50-2003 in the amount of \$ 420.00 to cover the above fees.
A duplicate copy of this sheet is enclosed.
- c. ☒ The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 50-2003. A duplicate copy of this sheet is enclosed.
- d. ☐ Fees are to be charged to a credit card. **WARNING:** Information on this form may become public. **Credit card information should not be included on this form.** Provide credit card information and authorization on PTO-2038.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137 (a) or (b)) must be filed and granted to restore the application to pending status.

SEND ALL CORRESPONDENCE TO

McGarry Bair LLP

171 Monroe Ave., N.W.

Suite 600

Grand Rapids, MI 49503

SIGNATURE

Joel E. Bair

NAME _____

~~33.356~~

REGISTRATION NUMBER

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants: ANDREW D. HIRZEL

For: VOICE COIL ACTUATOR WITH PROPORTIONAL RESPONSE

Atty. Docket:

CERTIFICATE OF MAILING/TRANSMISSION (37 CFR 1.8(a))	
I hereby certify that this correspondence is, on the date shown below, being:	
<input checked="" type="checkbox"/> deposited with the United States Postal Service with sufficient postage, as first class mail, in an envelope addressed to the Commissioner for Patents, Washington, DC 20231;	<input type="checkbox"/> transmitted by facsimile to the Patent and Trademark Office.
	to Examiner _____ at _____
	Signature <u>Andrea R. Wolters</u>
Date: <u>January 7, 2002</u>	Andrea R. Wolters (type or print name of person certifying)

Commissioner for Patents
Washington, DC 20231**PRELIMINARY AMENDMENT**

Sir:

Prior to examination of this application and before calculation of the filing fee, kindly amend the above-identified U.S. patent application as follows:

In the Specification:

Kindly insert the following paragraph regarding the claim of priority for that currently in the application. A marked-up copy of the paragraph is attached as Appendix A.

— This application claims the benefit of International Patent Application No. PCT/US00/14139, filed May 23, 2000, which claims the benefit of U.S. Provisional Patent Application No. 60/142,587 filed July 7, 1999.—

In the Claims:

Kindly substitute the amended claims shown below for those currently pending in the application. A marked-up copy of the amended claims is found in Appendix B. Text which is added to the claims is underlined, and text which is deleted is struck-through.

1. In a voice coil actuator of the type comprising a coil, an armature, a housing and a magnet, wherein the armature is disposed at least partially within the housing and movable relative thereto and the coil and the magnet are disposed relative to each other so as to induce movement of the armature relative to the housing when the coil is energized by an electrical current, the improvement comprising:

at least one of the coil, the magnet and the housing being nonuniform in orientation relative to the armature,

whereby displacement of the armature relative to the housing will be substantially linearly proportional to electrical current flowing through the coil.

2. The voice coil actuator according to claim 1, wherein the movement of the armature relative to the housing is radial in nature.

3. The voice coil actuator according to claim 1, wherein the movement of the armature relative to the housing is axial in nature.

4. The voice coil actuator according to claim 1, wherein the coil is carried by the armature.

5. The voice coil actuator according to claim 1, wherein the magnet is carried by the armature.

6. The voice coil actuator according to claim 1, wherein the coil is a single winding.

7. The voice coil actuator according to claim 1, wherein the coil is tapered.

8. The voice coil actuator according to claim 1, wherein the housing is tapered.

9. The voice coil actuator according to claim 1, wherein the magnet is nonuniform.

10. The voice coil actuator according to claim 1, wherein the magnet is in the housing.

11. The voice coil actuator according to claim 1, wherein the magnet is radially contained in the housing.

12. The voice coil actuator according to claim 1, wherein the coil is linearly tapered.

202208270001

13. The voice coil actuator according to claim 1, wherein the coil is parabolically tapered.

14. The voice coil actuator according to claim 1, wherein the coil is arcuately tapered.

15. The voice coil actuator according to claim 1, wherein the coil is discontinuously tapered.

16. The voice coil actuator according to claim 1, wherein the magnet is arcuately tapered.

17. The voice coil actuator according to claim 1, wherein the magnet is discontinuously tapered.

18. The voice coil actuator according to claim 1, wherein the magnet is parabolically tapered.

19. The voice coil actuator according to claim 1, wherein the magnet is linearly tapered.

REMARKS

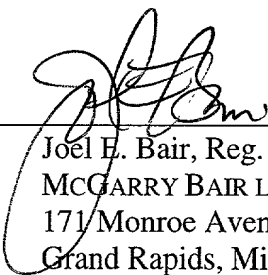
Entry of the amendment for purposes of examination is requested. Any questions concerning the foregoing should be directed to the undersigned.

Respectfully submitted,

ANDREW D. HIRZEL

Dated: 7 January 2002

By: _____


Joel E. Bair, Reg. No. 33,356
MCGARRY BAIR LLP
171 Monroe Avenue, NW, Suite 600
Grand Rapids, Michigan 49503
616-742-3500

10/048128

Appendix A

531 Rec'd PCT/FT 07 JAN 2002

This application claims ~~priority on~~ the benefit of International Patent
Application No. PCT/US00/14139, filed May 23, 2000, which claims the benefit of U.S.
Provisional Patent Application No. 60/142,587 filed July 7, 1999.

202250-82124001

1. In a voice coil actuator (~~100, 130, 160, 170~~) of the type comprising a coil (~~108, 118, 128, 138, 168, 178~~), an armature (~~106, 136, 166, 176~~), a housing (~~102, 132, 162, 172~~) and a magnet (~~104, 134, 144, 154, 164, 174~~), wherein the armature (~~106, 136, 166, 176~~) is disposed at least partially within the housing (~~102, 132, 162, 172~~) and movable relative thereto and the coil (~~108, 118, 128, 138, 168, 178~~) and the magnet (~~104, 134, 144, 154, 164, 174~~) are disposed relative to each other so as to induce movement of the armature (~~106, 136, 166, 176~~) relative to the housing (~~102, 132, 162, 172~~) when the coil (~~108, 118, 128, 138, 168, 178~~) is energized by an electrical current, the improvement comprising:

at least one of the coil (~~108, 118, 128, 138, 168, 178~~), the magnet (~~104, 134, 144, 154, 164, 174~~) and the housing (~~102, 132, 162, 172~~) being nonuniform in orientation relative to the armature (~~106, 136, 166, 176~~),

whereby displacement of the armature (~~106, 136, 166, 176~~) relative to the housing (~~102, 132, 162, 172~~) will be substantially linearly proportional to electrical current flowing through the coil (~~108, 118, 128, 138, 168, 178~~).

2. The voice coil (~~108, 118, 128, 138, 168, 178~~) actuator according to claim 1, wherein the movement of the armature (~~106, 136, 166, 176~~) relative to the housing (~~102, 132, 162, 172~~) is radial in nature.

3. The voice coil actuator (~~100, 130, 160, 170~~) according to claim 1, wherein the movement of the armature (~~106, 136, 166, 176~~) relative to the housing (~~102, 132, 162, 172~~) is axial in nature.

4. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-3~~ claim 1, wherein the coil (~~108, 118, 128, 138, 168, 178~~) is carried by the armature (~~106, 136, 166, 176~~).

5. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-3~~ claim 1, wherein the magnet (~~104, 134, 144, 154, 164, 174~~) is carried by the armature (~~106, 136, 166, 176~~).

6. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-5~~ claim 1, wherein the coil (~~108, 118, 128, 138, 168, 178~~) is a single winding.

202250-82184001

Appendix B

7. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-6~~claim 1, wherein the coil (~~108, 118, 128, 138, 168, 178~~) is tapered.
8. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-7~~claim 1, wherein the housing (~~102, 132, 162, 172~~) is tapered.
9. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-8~~claim 1, wherein the magnet (~~104, 134, 144, 154, 164, 174~~) is nonuniform.
10. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-4~~claim 1, wherein the magnet (~~104, 134, 144, 154, 164, 174~~) is in the housing (~~102, 132, 162, 172~~).
11. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-4 and 10~~claim 1, wherein the magnet (~~104, 134, 144, 154, 164, 174~~) is radially contained in the housing (~~102, 132, 162, 172~~).
12. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-11~~claim 1, wherein the coil (~~108, 118, 128, 138, 168, 178~~) is linearly tapered.
13. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-11~~claim 1, wherein the coil (~~108, 118, 128, 138, 168, 178~~) is parabolically tapered.
14. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-11~~claim 1, wherein the coil (~~108, 118, 128, 138, 168, 178~~) is arcuately tapered.
15. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-11~~claim 1, wherein the coil (~~108, 118, 128, 138, 168, 178~~) is discontinuously tapered.
16. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-15~~claim 1, wherein the magnet (~~104, 134, 144, 154, 164, 174~~) is arcuately tapered.
17. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-15~~claim 1, wherein the magnet (~~104, 134, 144, 154, 164, 174~~) is discontinuously tapered.
18. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-15~~claim 1, wherein the magnet (~~104, 134, 144, 154, 164, 174~~) is parabolically tapered.
19. The voice coil actuator (~~100, 130, 160, 170~~) according to ~~any of claims 1-15~~claim 1, wherein the magnet (~~104, 134, 144, 154, 164, 174~~) is linearly tapered.

202250-02704001

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants: ANDREW D. HIRZEL

For: VOICE COIL ACTUATOR WITH PROPORTIONAL RESPONSE

Docket No. 71364-2

Commissioner for Patents
Washington, D.C. 20231

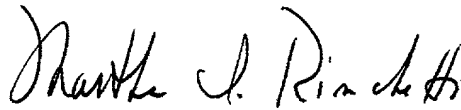
"Express Mail" Mailing Label No.: ET975782022US

Date of Deposit: January 7, 2002

Sir:

I hereby certify that this paper and/or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 C.F.R. § 1.10 on the date indicated above and is addressed to BOX PATENT APPLICATION, Commissioner for Patents, Washington, D.C. 20231.

Dated: January 7, 2002



Martha I. Rinchetti
MCGARRY BAIR LLP
171 Monroe Avenue, N.W., Suite 600
Grand Rapids, Michigan 49503
(616) 742-3500

Cross-Reference to Related Applications

5

Field of the Invention

10

15

20

25

FIGS. 1 and 2 are cross-sectional views of typical voice coil actuators in the prior art. FIG. 1 shows a prior art axial magnet type of voice coil actuator 12, wherein a solid cylindrical magnet 14 is centrally disposed in a cylindrical, cup-like housing 16 and has a magnetic orientation aligned with the intended axial movement of the voice coil actuator 12. A uniform and annular coil 18, with the individual wires running perpendicular to the axial orientation of the voice coil actuator 12, is carried by an armature 20. The armature 20, here being a hollow cylinder slidably received on the centrally disposed axial magnet 14, carries the coil 18 on its exterior surface between the magnet 14 and the side wall of the housing 16. The armature 20 is slidably received on the magnet 14 to allow travel in an axial direction upon application of a current to the coil 18, providing the actuation of the voice coil actuator 12.

FIG. 2 depicts a cross-sectional view of a prior art radial magnet type voice coil actuator 22. This actuator 22 comprises a cylindrical cup-like housing 24 having a central post 25. An annular magnet 26 is mounted within the housing 24 adjacent a side wall, wherein the magnetic orientation is radially inward toward the center of the housing 24. A uniform and annular coil 28, with the individual wires running perpendicular to the axial orientation of the voice coil actuator 22, is carried by an armature 30. The armature 30, here being a hollow cylinder slidably received on the central post 25, carries the coil 28 on its exterior surface between the magnet 26 and the central post 25 of the housing 24. The armature 30 is slidably received on the post 25 to allow travel in an axial direction upon application of a current to the coil 28, providing the actuation of the voice coil actuator 22.

The magnet and coil in each of the prior art voice coil actuators are uniform in cross-section. This uniformity of cross-section of each of the magnet and coil result in a nonproportional force response by the actuator, upon application of a constant current to the coil, as the coil moves with respect to the magnet and thus through areas of varying magnetic field strength. Similarly, displacing the armature and its accompanying coil over the range of motion of the actuator generates a current in the coil that varies nonproportionally, in relation to the change in axial

displacement of the coil with respect to the magnet, over the range of travel of the actuator.

The typical voice coil actuator, while rather economical to manufacture, has certain known limitations due to the variation of the magnetic flux density produced by the permanent magnet over the span of the actuator. The force (F) produced by the interaction of the magnetic field (B) with the length (L) of wire on the armature and the current (I) carried by the wire is represented by the vector equation $F = B \times LI$, where the direction of the force is normal to the directions of the magnetic field and the current in the wire. The force response of the typical voice coil actuator to a given current will therefore vary as the armature travels through the magnetic field produced by the permanent magnet. For a given current applied to the coil (wire), therefore, the force response is reasonably proportional only within each of a series of narrow bands, each band producing a different proportion of response.

Two approaches have been taken to increasing the range of travel that exhibits a proportional response. The first is simply to increase the overall length of the actuator. The longer actuator (longer magnet) therefore has a greater central region possessing a generally uniform magnetic field for interaction with the armature. The first approach has the obvious disadvantages of not only requiring more material, and therefore more cost for the actuator, but also requiring a larger system of which the actuator is only a part. The second approach is to provide a feedback control system for the actuator, regulating the current in the coil based upon the position of the armature relative to the magnet to achieve the desired response, or interpreting the current induced in the coil by the movement of the armature. The second approach keeps the actuator relatively economical to manufacture, but the necessity for more complex controls to account for the variability of response of the voice coil actuator drives the system cost upward.

Methods of analysis for determining the strength, shape and other characteristics of magnetic fields and flux density generated by a magnet are well established in the art. The manufacture of magnets having known and desirable magnetic properties, as well as the forming of magnets in mathematically modeled shapes to obtain a given magnetic field and flux density are also widely practiced. It

is also known to model, either mathematically or manually, the cross-sectional characteristics of a coil, determining the number of turns in each section or layer of the coil.

There is a need for a voice coil actuator that provides a uniform proportional response over a larger range of motion relative to the size of the voice coil actuator. Such a larger range of uniform proportional response would reduce the complexity of any system for control of the actuator over its range and would reduce the overall size of the voice coil actuator necessary to produce a uniform response over the range required by a specific application.

SUMMARY OF THE INVENTION

The invention relates to a voice coil actuator of the type comprising a coil, an armature, a housing and a magnet, wherein the armature is disposed at least partially within the housing and movable relative thereto and the coil and the magnet are disposed relative to each other so as to induce movement of the armature relative to the housing when the coil is energized by a current. At least one of the coil, the magnet and the housing are nonuniform in orientation relative to the armature, and displacement of the armature relative to the housing will be substantially linearly proportional to the current flowing through the coil.

The invention relates to a voice coil actuator having an axially non-uniform coil a first embodiment includes a coil that varies linearly in an axially direction. The second embodiment of the coil varies exponentially in an axial direction, parallel to the direction of axial movement of the voice coil actuator. A second set of embodiments take advantage of magnet that is nonuniform in the axially direction. The magnet, or the coil, can vary in a continuous fashion such as a straight-line or in an ascertainable parabolic, hyperbolic, or circular curve, or can vary in a noncontinuous fashion, displaying in cross-section any number of discontinuities. Further, the housing of the voice coil actuator can be varied in cross-section to shape the magnetic fields within the actuator.

Other objects, features, and advantages of the invention will be apparent from the ensuing description in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings:

FIG. 1 is a cross-sectional view of a prior art axial magnet type voice coil actuator;

FIG. 2 is a cross-sectional view of a prior art radial magnet type voice coil actuator;

FIG. 3 is a cross-sectional view of an axial magnet type voice coil actuator with a non-uniform coil according to the invention;

FIG. 4 is a cross-sectional view of a second embodiment of the armature and coil of the voice coil actuator of FIG. 1;

FIG. 5 is a cross-sectional view of a third embodiment of the armature and coil of the voice coil actuator of FIG. 1;

FIG. 6 is a cross-sectional view of a radial magnet type voice coil actuator with a non-uniform magnet according to the invention;

FIG. 7 is a cross-sectional view of a second embodiment of the radial magnet of the voice coil actuator of FIG. 6;

FIG. 8 is a cross-sectional view of a third embodiment of the radial magnet of the voice coil actuator of FIG. 6;

FIG. 9 is a cross-sectional view of a radial magnet type voice coil actuator having a nonuniform magnet and a non-uniform coil according to the invention;

FIG. 10 is a cross-sectional view of an axial magnet type voice coil actuator having a nonuniform housing according to the invention; and

FIG. 11 is a graph of the force response per ampere applied versus the displacement of the coil of the voice coil actuator of FIG. 3.

DETAILED DESCRIPTION

Voice coil actuators according to the invention will have the desired proportional response through a greater range of displacement of the voice coil actuator than would otherwise be attained by having a magnet and coil of uniform effective cross section. In like fashion, the characteristics of the housing of the voice coil actuator are altered with respect to the magnet and coil to produce a magnetic circuit exhibiting the desired response characteristics, as the housing, which is often constructed of a ferromagnetic material, contributes to the resultant magnetic field generated by the magnetic circuit comprising the magnet, housing, armature, coil, and any air gaps.

FIG. 3 discloses a voice coil actuator 100 according to the invention, linearly proportional to the displacement of the coil with respect to the magnet. The actuator 100 comprises a cylindrical cup-like housing 102, a centrally disposed right cylindrical axial magnet 104, an hollow cylindrical armature 106 slidably received on the magnet 104 for axial movement with respect to the housing 102 and magnet 104, and a coil 108 carried on an external surface of the armature 106, between the armature 106 and the side wall of the housing 104. The coil 108 is composed of individual wires running perpendicular to the axial orientation of the voice coil 100, but the coil 108 is not uniform in cross section, in that the number of wires in the coil 108 varies over the length of the armature 106. In the embodiment of FIG. 3, the coil 108 is linearly tapered. The effect, in practice, is obtained by using a finite number of incremental steps to reduce the area of the coil over its height, the minimum incremental step determined primarily by the geometry and thickness of the wires used to construct the coil 108.

Test results using the coil 108 of FIG. 3 are disclosed in FIG. 11, which is a graph of the force generated by the voice coil actuator 100 as a function of the displacement of the coil 108 with respect to a baseline. As can be seen in FIG. 11, the force generated by the voice coil actuator 100 is generally linearly proportional to displacement of the coil 108.

FIGS. 4-10 are cross-sectional views of alternative embodiments of the voice coil actuator according to the invention. FIG. 4 depicts the armature 106 of

FIG. 3 with an alternative embodiment of a coil 118, wherein the outer boundary of the cross sectional area of the coil is approximated by an exponential curve. FIG. 5 depicts another alternative embodiment utilizing an armature 126 and a coil 128 tapered in an opposing orientation to the coil 108 of FIG. 3.

5 FIGS. 6-8 are cross-sectional views of alternative embodiments of the invention wherein a voice coil actuator 130 comprises a cylindrical cup-like housing 132 having a centrally disposed axial post 133, and an annular coil 138 of uniform cross section carried by the housing 132 adjacent a side wall. FIG. 6 discloses an armature 136 slidably carrying an annular magnet 134 on the post 133. The magnet 10 134 has a radial magnetic orientation, and has an outer face that is concave and arcuate in cross section, the nature of the concavity including, but not limited to, a circle, ellipse, or hyperbolic curve. FIGS. 7 and 8 depict radial magnets 144, 154 carried by the armature 136, the magnets 144, 154 comprising alternative embodiments to the magnet 134 of FIG. 6. The magnet 144 has a stepped cross 15 section. Magnet 154 has an apparently linearly tapered cross section.

FIG. 9 is a cross-sectional view of an additional alternative embodiment of voice coil actuator 160 according to the invention. The actuator 160 comprises a cylindrical cup-like housing 162 having a centrally disposed axial post 163, and a radial magnet 164 is mounted in the housing 162 adjacent the side wall. 20 The magnet 164 is annular but not uniform in cross section, having an interior face that, in cross section, is concave and arcuate. An armature 166 carries a shortened, tapered coil 168 slidably on the post 163.

FIG. 10 is a cross-sectional view of an alternative embodiment of a voice coil actuator 170 according to the invention, comprising a cup-like housing 172 25 having a base 173 and a side wall 175. The side wall 175 is nonuniform in thickness over its height. Here the nonuniformity of the side wall 175 is depicted as a linear taper, but the nonuniformity may take any form, including but not limited to those forms identified for the coil and magnet of the invention. Altering the characteristics of the housing 172, which is often constructed of a ferromagnetic material, alters the 30 magnet field generated by the magnetic circuit comprising the magnet, housing, armature, coil, and air. The alterable characteristics of the housing further include, but

are not limited to, changes in material, grooves or voids in the wall, and nonuniformity of the exterior faces of the housing. In FIG. 10, the magnet 174, armature 176, and coil 178 are depicted as being uniform.

While the behavior of electric coils in a magnetic field, and the resulting current generated by the coils, or the resultant force generated by application of the current to the coils, is well known in the art, prior effort to achieve desirable results in the movement of the coil or the generation of force have focused on the painstaking control of the current being applied to the coil or the interpretation of the varying current being generated by the movement of the coil in the magnetic field.

Previous efforts have not included varying the geometry of the magnet, coil, and housing to obtain a constant, or known change in force or current for a given displacement of the coil with respect to the magnet. Now, with the advent of design capabilities such as finite element analysis, it is possible to economically design electromagnetic circuits that will have a larger range of uniform response, or to reduce the size of the electromagnetic circuit required for a given size of uniform response.

These concepts, while described in the context of a linear, or axial, voice coil actuator, are also applicable in rotary applications. Such applications include systems wherein a coil is carried by an armature, the armature allowed to rotate about a center of rotation, passing the coil through a magnetic field. A rotary actuator can also be constructed so that the magnet is allowed to pass through a coil, also forming an electromagnetic circuit.

While the invention has been specifically described in connection with certain specific embodiments thereof, it is to be understood that this is by way of illustration and not of limitation, and the scope of the appended claims should be construed as broadly as the prior art will permit.

CLAIMS

What is claimed is:

1. In a voice coil actuator (100, 130, 160, 170) of the type comprising a coil (108, 118, 128, 138, 168, 178), an armature (106, 136, 166, 176), a housing (102, 132, 162, 172) and a magnet (104, 134, 144, 154, 164, 174), wherein the armature (106, 136, 166, 176) is disposed at least partially within the housing (102, 132, 162, 172) and movable relative thereto and the coil (108, 118, 128, 138, 168, 178) and the magnet (104, 134, 144, 154, 164, 174) are disposed relative to each other so as to induce movement of the armature (106, 136, 166, 176) relative to the housing (102, 132, 162, 172) when the coil (108, 118, 128, 138, 168, 178) is energized by an electrical current, the improvement comprising:

at least one of the coil (108, 118, 128, 138, 168, 178), the magnet (104, 134, 144, 154, 164, 174) and the housing (102, 132, 162, 172) being nonuniform in orientation relative to the armature (106, 136, 166, 176),

whereby displacement of the armature (106, 136, 166, 176) relative to the housing (102, 132, 162, 172) will be substantially linearly proportional to electrical current flowing through the coil (108, 118, 128, 138, 168, 178).

2. The voice coil (108, 118, 128, 138, 168, 178) actuator according to claim 1, wherein the movement of the armature (106, 136, 166, 176) relative to the housing (102, 132, 162, 172) is radial in nature.

3. The voice coil actuator (100, 130, 160, 170) according to claim 1, wherein the movement of the armature (106, 136, 166, 176) relative to the housing (102, 132, 162, 172) is axial in nature.

4. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-3, wherein the coil (108, 118, 128, 138, 168, 178) is carried by the armature (106, 136, 166, 176).

5. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-3, wherein the magnet (104, 134, 144, 154, 164, 174) is carried by the armature (106, 136, 166, 176).

6. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-5, wherein the coil (108, 118, 128, 138, 168, 178) is a single winding.

7. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-6, wherein the coil (108, 118, 128, 138, 168, 178) is tapered.

8. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-7, wherein the housing (102, 132, 162, 172) is tapered.

9. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-8, wherein the magnet (104, 134, 144, 154, 164, 174) is nonuniform.

10. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-4, wherein the magnet (104, 134, 144, 154, 164, 174) is in the housing (102, 132, 162, 172).

11. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-4 and 10, wherein the magnet (104, 134, 144, 154, 164, 174) is radially contained in the housing (102, 132, 162, 172).

12. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-11, wherein the coil (108, 118, 128, 138, 168, 178) is linearly tapered.

13. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-11, wherein the coil (108, 118, 128, 138, 168, 178) is parabolically tapered.

14. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-11, wherein the coil (108, 118, 128, 138, 168, 178) is arcuately tapered.

15. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-11, wherein the coil (108, 118, 128, 138, 168, 178) is discontinuously tapered.

16. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-15, wherein the magnet (104, 134, 144, 154, 164, 174) is arcuately tapered.

17. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-15, wherein the magnet (104, 134, 144, 154, 164, 174) is discontinuously tapered.

18. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-15, wherein the magnet (104, 134, 144, 154, 164, 174) is parabolically tapered.

19. The voice coil actuator (100, 130, 160, 170) according to any of claims 1-15, wherein the magnet (104, 134, 144, 154, 164, 174) is linearly tapered.

20250723 09:22:00

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
18 January 2001 (18.01.2001)

PCT

(10) International Publication Number
WO 01/05016 A1

(51) International Patent Classification⁷: H02K 1/06,
1/34, 3/04, 33/18

(21) International Application Number: PCT/US00/14139

(22) International Filing Date: 23 May 2000 (23.05.2000)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/142,587 7 July 1999 (07.07.1999) US

(71) Applicant (for all designated States except US): ADH INTERNATIONAL [US/US]; 9691 South Cedar Drive, West Olive, MI 49460 (US).

(72) Inventor; and

(75) Inventor/Applicant (for US only): HIRZEL, Andrew, D. [US/US]; 9691 South Cedar Drive, West Olive, MI 49460 (US).

(74) Agent: BAIR, Joel, E.; Rader, Fishman, Grauer & McGarry, an Office of Rader, Fishman & Grauer PLLC, Suite 600, 171 Monroe Avenue, NW, Grand Rapids, MI 49503 (US).

(81) Designated States (national): AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

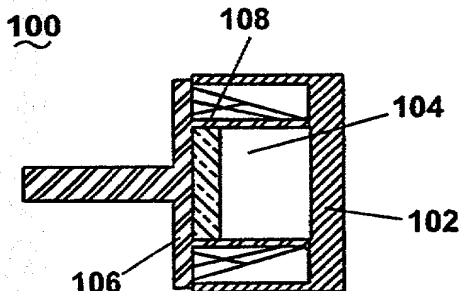
(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

— With international search report.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: VOICE COIL ACTUATOR WITH PROPORTIONAL RESPONSE



(57) Abstract: The invention relates to a voice coil actuator (100, 130, 160, 170), wherein the electromagnetic circuit formed in the voice coil actuator (100, 130, 160, 170) comprises a magnet (104, 134, 144, 154, 164, 174) and a coil (108, 118, 128, 138, 168, 178) that have been formed to produce a proportional force and/or current response over the entire operating range of displacement of the device.

202250 32184001

WO 01/05016 A1

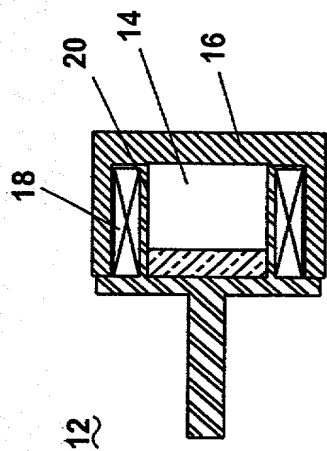


Fig. 1 (PRIOR ART)

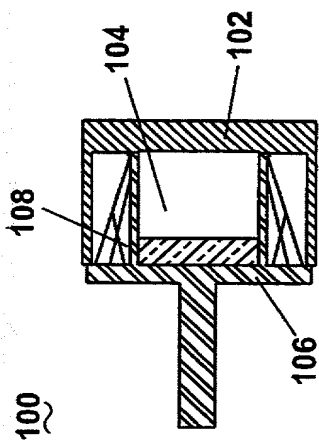


Fig. 3

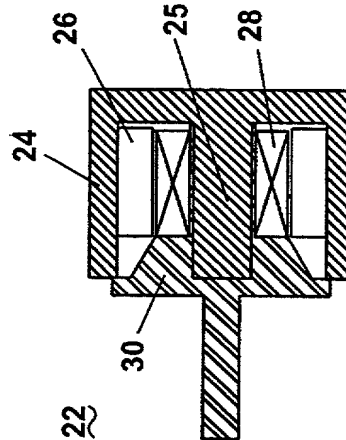


Fig. 2 (PRIOR ART)

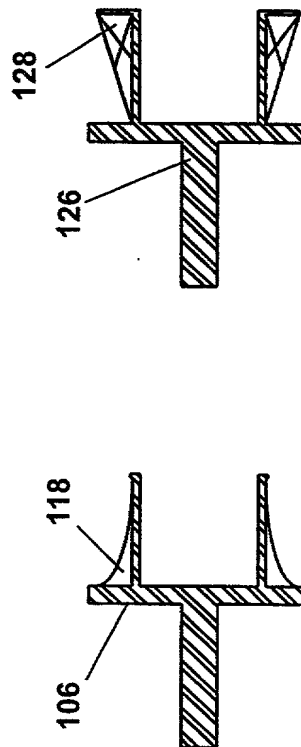


Fig. 4

Fig. 5

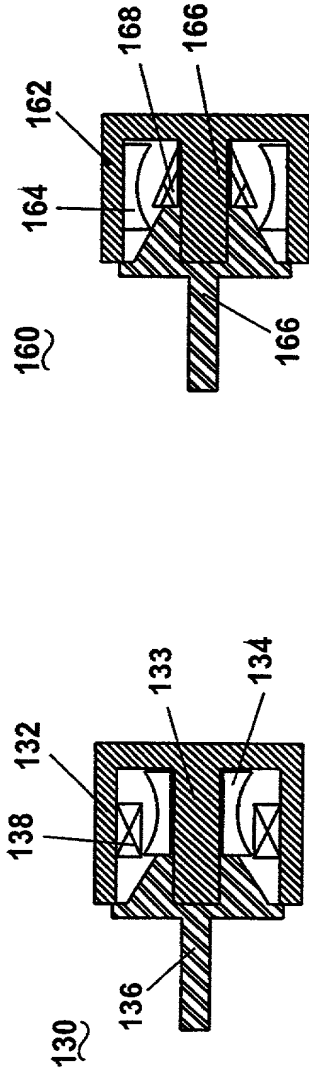


Fig. 6

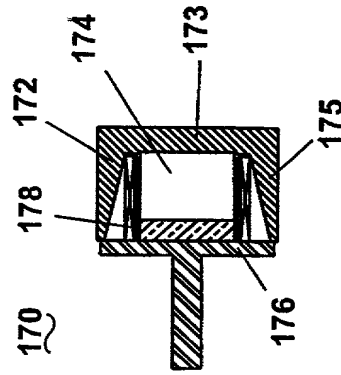


Fig. 10

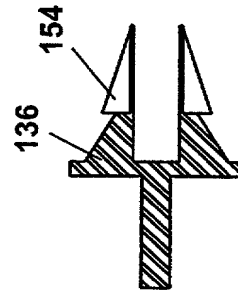


Fig. 8

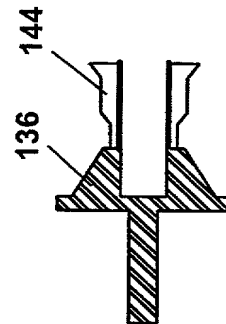


Fig. 7

3/3

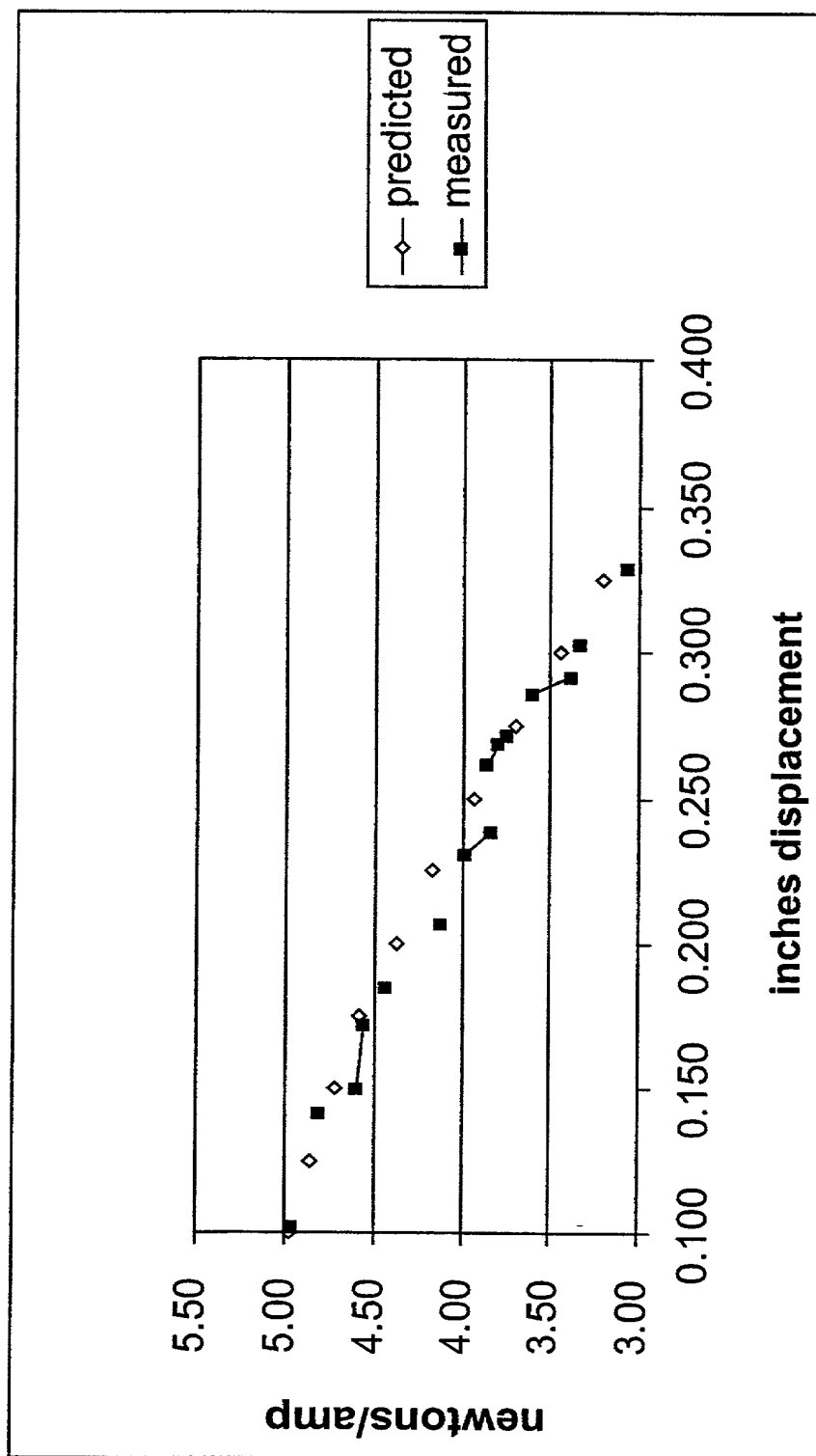


Fig. 11

FROM :Hirzel

FAX NO. :6163729374

May. 21 2002 03:30AM P2

Please type a plus sign (+) in this box: ? ☐

PTO/SB/01 (10-00)

Approved for use through 10/31/2002. OMB 0651-0032

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

DECLARATION FOR UTILITY OR DESIGN PATENT APPLICATION (37 CFR 1.63) <input type="checkbox"/> Declaration Submitted with Initial Filing OR <input checked="" type="checkbox"/> Declaration Submitted after Initial Filing (surcharge (37 CFR 1.16(e)) required)		Attorney Docket No.	71364-3
		First Named Inventor	Andrew D. Hirzel
		COMPLETE IF KNOWN	
		Application No.	10/048,128
		Filing Date	January 7, 2002
		Group Art Unit	
		Examiner Name	

As a below named inventor, I hereby declare that:

My residence, mailing address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

VOICE COIL ACTUATOR WITH PROPORTIONAL RESPONSE

(Title of the Invention)

the specification of which

☐ is attached hereto

OR

☒ was filed on (MM/DD/YYYY) 01/07/2002, as United States Application Number or PCT International Application Number 10/048,128 and was amended on (MM/DD/YYYY) _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.

I hereby claim foreign priority benefits under 35 U.S.C. 119 (a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or any PCT international application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached?
			<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>

☐ Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto.

I hereby claim the benefit under 35 U.S.C. 119(e) of any United States provisional application(s) listed below.

Application Number(s)	Filing Date (MM/DD/YYYY)	<input type="checkbox"/> Additional provisional application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto.
60/142,587	07/07/1999	

Burden Hour Statement: This form is estimated to take 21 minutes to complete. Time will vary depending upon the needs of the individual case. Any comments on the amount of time you are required to complete this form should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, Washington, DC 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, Washington, DC 20231.

FROM: Hirzel

FAX NO. :6163729374

May. 21 2002 03:31AM P3

Please type a plus sign (+) in this box:

7



PTO/SR/01 (10-00)

Approved for use through 10/31/2002. OMB 0651-0032
U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

DECLARATION - Utility Or Design Patent Application

As a named inventor, I hereby appoint the following registered practitioner(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: ☒ Customer Number 20915

Or
☐ Registered practitioner(s) name/registration number listed below

Place Customer Number Bar
Code Label Here

Name	Registration No.	Name	Registration No.
John E. McGarry	22,360	Mark A. Davis	37,118
H. Lawrence Smith	24,900	G. Thomas Williams	42,228
Joel E. Bair	33,356	Michael P. Kelly	50,859

☐ Additional registered practitioner(s) named on supplemental Registered Practitioner Information sheet PTO/SR/02C attached hereto.

Direct all correspondence to ☒ Customer Number
or Bar Code Label

20915
20915

or ☐ Correspondence
Address below

PATENT TRADEMARK OFFICE

Name			
Address			
City, State, ZIP			
Country	Telephone	Fax	

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

NAME OF SOLE OR FIRST INVENTOR:

☐ A petition has been filed for this unsigned inventor

Given Name (first and middle (if any))	Andrew D.		Family Name or Surname	Hirzel			
Inventor's Signature					Date	5-21-02	
Residence: City	Kalamazoo	State	MI	Country	USA	Citizenship	USA
Mailing Address	5398 North 3rd Street						
Mailing Address							

City	Kalamazoo	State	MI	ZIP	49009	Country	USA
------	-----------	-------	----	-----	-------	---------	-----

NAME OF SECOND INVENTOR:

☐ A petition has been filed for this unsigned inventor

Given Name (first and middle (if any))			Family Name or Surname				
Inventor's Signature					Date		
Residence: City		State		Country		Citizenship	
Mailing Address							
Mailing Address							

City		State		ZIP		Country	
------	--	-------	--	-----	--	---------	--

☐ Additional inventors are being named on the supplemental Additional inventor(s) sheet(s) PTO/SR/02A attached hereto.

2022010201001